

Date: Friday, 10/13/2006 9:30:44 AM  
 User: Kim Johnston

## Process Sheet

|  |  |
|--|--|
| Customer : CU-DAR001 Dart Helicopters Services | Drawing Name : WEARPLATE               |
| Job Number : 28970                             |  |
| Estimate Number : 12464                        |  |
| P.O. Number :                                  | Part Number : D35087                   |
| This Issue : 10/13/2006 S.O. No. :             | Drawing Number : D3508 REV A           |
| Prsht Rev. : NC                                | Project Number : N/A                   |
| First Issue : / / Type : SMALL /MED FAB        | Drawing Revision : A                   |
| Previous Run : 27713                           | Material :                             |
| Written By : <u>JA 06 10 13</u>                | Due Date : 10/30/2006 Qty: 12 Um: Each |
| Checked & Approved By : <u>JA 06 10 13</u>     |  |
| Comment : Est Rev:A New Issue 06-06-20 JLM     |  |

## Additional Product

Job Number:



Seq. #:

Machine Or Operation:

Description:

1.0

M1010S20GA

1010/1025/A21/6aA SHEET



Comment: Qty.: 0.3272 sf(s)/Unit Total: 3.9262 sf(s)

1010/1025/A21/6aA SHEET

(M1010S20GA)

Batch: M101463 (6) M100473 (6)

2.0

WATER JET

FLOW WATER JET



Comment: FLOW WATER JET

1-Cut as per Dwg D3508

Dwg Rev: PreProg Rev: A

2-Deburr if necessary

3.0

QC2

INSPECT PARTS AS THEY COME OFF MACHINE



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

4.0

QC8

SECOND CHECK



Comment: SECOND CHECK

5.0

BRAKE NC

NC BRAKE



Comment: NC BRAKE

1-Form on brake using DT8326 and DT8261 as per Dwg D3508

**Dart Aerospace Ltd**

| W/O: |      | WORK ORDER CHANGES |    |      |     |                                     |                          |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE   | By | Date | Qty | Approval<br>Chief Eng /<br>Prod Mgr | Approval<br>QC Inspector |
|      |      |                    |    |      |     |                                     |                          |
|      |      |                    |    |      |     |                                     |                          |

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

| NCR: |      | WORK ORDER NON-CONFORMANCE (NCR) |                             |                                 |                |                           |                       |                          |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC<br>Section A   | Corrective Action Section B |                                 |                | Verification<br>Section C | Approval<br>Chief Eng | Approval<br>QC Inspector |
|      |      |                                  | Initial<br>Chief Eng        | Action Description<br>Chief Eng | Sign &<br>Date |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |

**NOTE:** Date & initial all entries

Date: Friday, 10/13/2006 9:30:44 AM  
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## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: WEARPLATE

Job Number: 28970

Part Number: D35087

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

7.0

POWDER COATING

POWDER COATING



Comment: POWDER COATING

Powder Coat Grey Sandtex (Ref: 4.3.5.6) as per QSI 005 4.3

8.0

QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



Comment: INSPECT POWDER COAT

9.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: \_\_\_\_\_

10.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



V1 03-13

**Dart Aerospace Ltd**

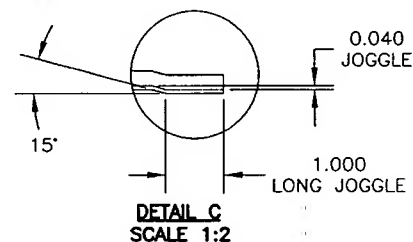
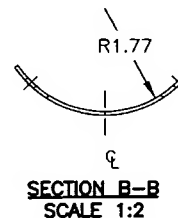
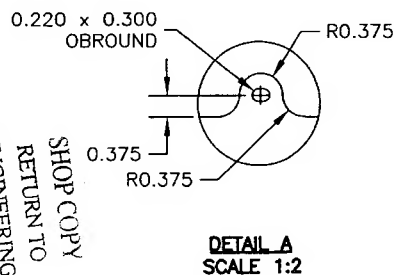
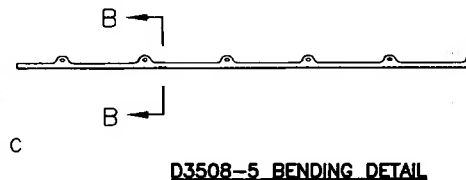
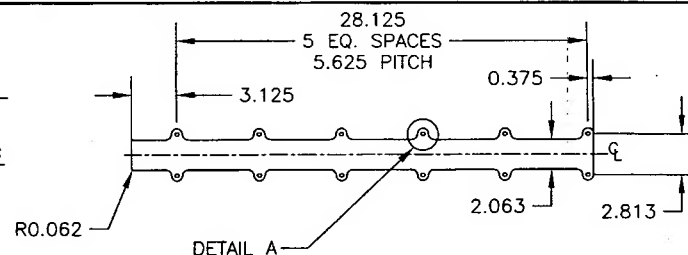
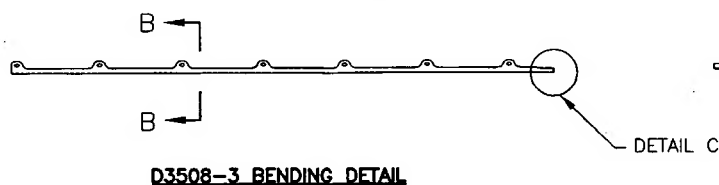
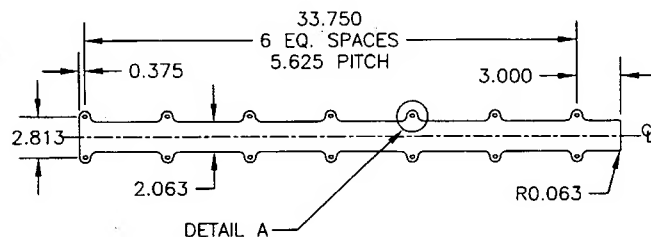
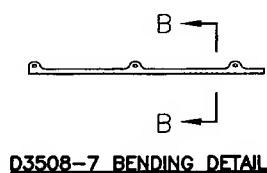
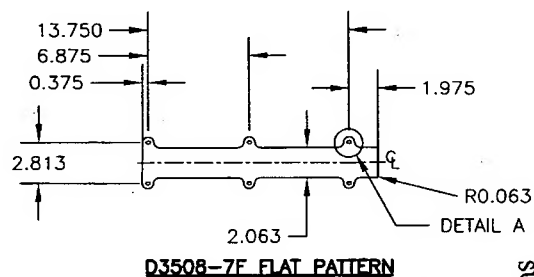
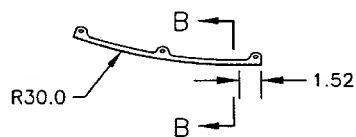
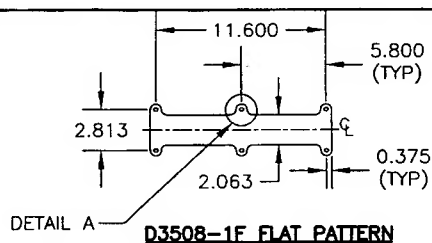
| W/O: |      | WORK ORDER CHANGES |    |      |     |                                     |                          |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE   | By | Date | Qty | Approval<br>Chief Eng /<br>Prod Mgr | Approval<br>QC Inspector |
|      |      |                    |    |      |     |                                     |                          |
|      |      |                    |    |      |     |                                     |                          |

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

| NCR: |      | WORK ORDER NON-CONFORMANCE (NCR) |                             |                                 |                |                           |                       |                          |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC<br>Section A   | Corrective Action Section B |                                 |                | Verification<br>Section C | Approval<br>Chief Eng | Approval<br>QC Inspector |
|      |      |                                  | Initial<br>Chief Eng        | Action Description<br>Chief Eng | Sign &<br>Date |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |

**NOTE:** Date & initial all entries



#### D3508-1/-3/-5/-7 WEARPLATE NOTES

- 1) MATERIAL: AISI 1010-1025 OR ASTM A36/A366/A1008 OR CSA G40-21, 38W/44W/50W/60W/70W SERIES STEEL 20 GAUGE (0.040 THICK) (REF DART MATERIAL SPEC M1010-S20GA)
- 2) FINISH: POWDER COAT GREY SANDTEX (REF. 4.3.5.6) PER DART QSI 005 4.3
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) BREAK ALL SHARP EDGES 0.005 TO 0.015
- 6) PART IS SYMMETRICAL ABOUT CENTERLINE

UNCONTROLLED COPY  
ENGINEERING  
RETURN TO  
SHOP COPY  
NO. 28970  
WORK ORDER  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE

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|         |          |  |
|---------|----------|--|
| A       | 06.04.21 | NEW ISSUE                                    |
| DESIGN  | PH       | DRAWN BY PH                                  |
| CHECKED | PH       | APPROVED                                     |
| DATE    | 06.04.21 | TITLE  |
|         |          | WEARPLATE                                    |
|         |          | DART AEROSPACE USA, INC.<br>PORT HADLOCK, WA |
|         |          | DRAWING NO. D3508                            |
|         |          | REV. A                                       |
|         |          | SHEET 1 OF 1                                 |
|         |          | SCALE 1:1                                    |

RELEASED  
06-10-02-PA  
FOR ECU #891

